

Top tip: Always drill pilot holes before hammering in panel pins or screwing in screws.

Trolleytime



Materials needed (we got ours from Mitre 10 Mega):

- Offcuts of 5mm MDF (for spacers)
- 10mm treated plywood cut to the following dimensions:
 - eleven 400mm x 65mm (base slats)
- two 785mm x 70mm (tray's long sides)
- two 400mm x 70m (tray's short sides)
- 22mm treated plywood cut to the following dimensions:
- two 1220mm x 50mm (front wheels and handle)
- two 1050mm x 50mm (back legs)
- one 376mm x 70mm (front underneath support)
- 32mm dowel cut to the following lengths:
- 420mm (handle)

- 420mm (front legs support)376mm (support bar for back legs)
- 25mm brass panel pins and 38mm brass wood screws
- Two 125mm plastic wheels
- Two 10mm x 60mm stainless steel bolts
- Two 40mm stainless steel bolts with nuts and washers
- Two 10mm nylock nuts and four 10mm zinc washers



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- glue
 Saw, hammer, spanner and
 - screwdriver.

Clamps and exterior PVA

- Dill with drill bits
- Tape measure, set square and pencil
- Paintbrush and sandpaper
- Resene Quick Dry.
- Resene Enamacryl gloss waterborne enamel tinted to Resene Green Room



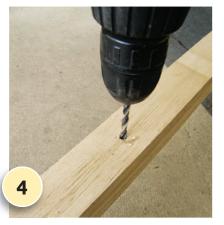
Measure and cut plywood and dowel to the dimensions listed above. Smooth rough edges with sandpaper.



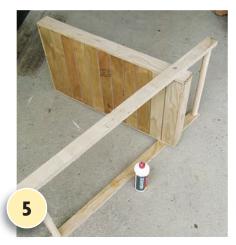
Assemble the tray's sides, forming a 785mm x 420mm rectangle. Fix at each corner with PVA glue and panel pins (remember to drill pilot holes first). Use a set square to make sure corners are at right angles.



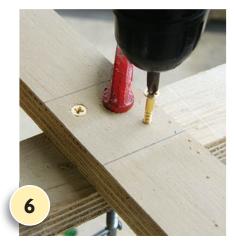
Attach the base slats to the tray sides, as shown, using 5mm MDF offcuts as spacers. Glue and panel pin in place. Drill pilot holes first at each end of all the slats. Allow the glue to dry.



Clamp the two longer legs together. Drill a 5mm hole through both, about 26mm from one end and drill two 5mm holes in the sides of the tray about 65mm from one end. Unclamp. Bolt each leg to the tray.



Bolt each longer leg to the tray. Glue and screw the dowel handle to the legs between the two longer legs. Attach their support bar in the same way, but about 270mm from the other end of the legs.



Clamp the other two legs together. So the tray and legs sit steady, saw these legs top and bottom ends at an angle that will be parallel with the tray base when they are in their final position. Glue and screw them in place. Glue and panel pin the tray's front underneath support to the tray bottom.



Glue and screw the second pair of legs to the tray and then attach their support bar – in the same way as the other legs' support bar. Once glue has dried, apply a coat of Quick Dry to the entire tray, allowing two hours to dry.



Apply two coats of Resene Green Room to the tray, allowing two hours for each coat to dry. Drill 10mm holes approximately 35mm from the end of each front leg and attach wheels with 60mm bolts/washers and nylock nuts.